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v2 *What is a PLC*

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This text stresses an organized approach to developing PLC programs –  
“Given a set of operational specifications, how does one develop the PLC program?”

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*Design and . . .*

A programmable logic controller (PLC) or

programmable controller is an industrial digital computer

which has been ruggedized and adapted for the control of manufacturing processes, such

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as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small modular devices with

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tens of inputs  
and outputs ...

Logic

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*logic controller*

– *Wikipedia*

This book  
presents the

subject of  
programming  
industrial  
controllers,  
called  
programmable



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- A programmable logic controller (PLC) is a

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specialized computer used to control machines and process. •

It uses a programmable memory to store instructions and specific functions that include On/Off control, timing, counting, sequencing,

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arithmetic, and  
data handling  
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Controllers  
(PLC's)*

Programmable

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Logic Controller  
by Unitronics  
Unitronics is a  
pioneer in the  
manufacture and  
design of  
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Controllers with  
integrated HMI  
panels and built-  
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in-One PLC on the market and have continued to improve the technology based on market feedback and industry advancements.

*What is PLC ?  
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Logic  
Controllers Also  
known as PLCs,  
these  
controllers  
combine the  
functionality of  
a relay, timer  
relay, and  
switch in one  
unit, so you can  
program complex  
automation jobs.



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All have two types of delayed start (delay -on- make) and two types of delayed switch-off (delay -on- break) timing functions.

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This course provides an introduction to programmable logic controllers. An emphasis on design and application is placed on but not limited to, the following:  
PLC hardware and software,  
numbering systems,

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installation, and programming. Upon completion, students must demonstrate their ability by developing, loading, debugging, and optimizing PLC programs.

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*Northwest-Shoals*

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Splicing:  
Installation of  
CATV, Telephone  
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thoroughly

analyzes the

industry sphere

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consumption and production. With respect to consumption, the report entails details about volume share and valuation, while deciphering the price trends over the forecast period.

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controllers  
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logic controller  
(PLC) invented  
in the 1970s to  
the scalable, mu  
lti-disciplined  
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(PAC),

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*continuously*

*monitors the*

*input values*

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input sensing devices (e.g. accelerometer, weight scale, hardwired signals, etc.) and produces corresponding output depending on the nature of production and industry. A typical block diagram of PLC

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consists of five  
parts namely:

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