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Changes in the 4th Edition • Alignment of PPAP to the ISO/TS 16949:2002 process approach, including: — Aligning the order of the PPAP requirements with the automotive product development and manufacturing process — Inclusion of an example process flow for PPAP

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Production Part Approval Process (PPAP) Manual Level 2 Document . Rev Date Originator Section(s) Change Description 1.0 . 01/29/2016 . Kevin Powers . All : Initial Release . 2.0 : 02/11/2016 . Kevin Powers : 04, 1.13, 1.15, 5.2.1, 5.2.6 . Added definition for PPAP (04), specified Tolerance method for GR&R studies and changed 20% to 30% (1.13), reworded section (1.15), included revised PRF and ...

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