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Edition

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Welding of Pipelines and Related Facilities
This standard covers the gas and arc welding
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compression, pumping, and transmission of
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This standard was prepared by a formulating committee that included representatives of the API, the American Gas Association (AGA), the Pipe Line Contractors Association (PLCA), the American Welding Society (AWS), and the American Society for Nondestructive Testing (ASNT), as well as representatives of pipe manufacturers and individuals associated with related industries.

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Welding of Pipelines and Related Facilities presents methods for the production of high-quality welds through the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format.

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follow the 21st edition to qualify repair procedures and have communicated that to state officials.

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API 1104 contains quite a bit of ambiguity - For welding procedure qualification (and welder qualification) in particular - e.g., contains no guidance on what to specify on a welding procedure specification (WPS) in relation to what was used to make the test weld Two schools of thought on this

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of API 6A, 21st edition in order to be monogrammed. Also, effective November 1, 2019, API 6A audits will be conducted to the 21st edition of the document.

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